

Product properties

Semi-gloss acrylic enamel with a smooth, supple consistency and good coalescence.

Product use

Doors, door frames, profiled boards, casings, skirting boards, cupboard doors, windows, recesses, windowsills, panels and furniture and iron and metal with anti-corrosion protection.



Substrate

Must be primed, clean, dry, solid and suitable for surface treatment.

Treatment

Remove loose material and paint by cleaning and sanding.

Remove dirt, filth, grease and chalking material by cleaning.

Water-soluble discolouration, nicotine and soot must be cleaned and treated with Stop Primer.

Hard, smooth substrates must be sanded matt and primed if needed with Grip Primer.

Cracks, unevenness and holes must be filled.

New or bare cleaned wood must be primed with Stop Primer.

Apply 1-2 coats. Some colours require additional treatments.

Application

Brush, roller or spray.

Choose appropriate tools for the desired finish.

Apply wet-on-wet, and finish by brushing/rolling in the same direction.

Always use the same batch number for continuous/unbroken surfaces.

Differences in surface texture may result in shade deviations.

Cold or heat can affect the material's viscosity.

Material temperature when spraying must be min. 12 °C.

Condensation must not form during drying/curing.

Cold weather and high humidity extend the drying time, complete curing and re-coat interval.

High temperature and low humidity reduce the drying time and complete curing.

Always apply test treatments to check and accept the adhesion and results.

Good practice

Treat the surface with caution until the paint is fully cured.

Expected result

Semi-gloss hard, robust surface.

Good coalescence and enamel like finish.

Strong, especially dark shades are more delicate than light colours by wear and touch.

Chalking due to surplus pigment may occur.

Does not block strike-through from knots, water-soluble colourants, water blotches or nicotine.

Cleaning and maintenance

The surface withstands ordinary soiling, use-related wear and cleaning with universal detergent, a soft brush, water and a cloth.

Environmental information

Minimize your paint waste by pre-estimating how much paint you need.
Remove as much paint as possible from tools before cleaning.
Paint and cleaning fluid must not be poured down drains, but collected and disposed of as environmental waste.
Empty and dry packaging should be sorted as plastic, metal handles should be removed and sorted as metal.
Store excess paint correctly so that leftovers can be used and environmental impact is minimised.

Storage

Cool, frost-free and tightly closed

Protection equipment

Protect skin and eyes from splashes with suitable clothing, gloves and glasses.
Avoid inhalation of spray mist and grinding dust.
Wear suitable protective equipment, see safety data sheet for further information.

Technical Data

Gloss	40;Semi Gloss
Density (kgs/l)	1.25
Solids Weight %	51
Solids Vol. %	40
Nominal spreading rate (m²/ltr.)	9
Min. working temp. during application and drying/curing	Min. +10°C
Humidity	Max. humidity 80 % RH.
Drying time at 20° C, 60 % RH (Hours)	1
Recoatable at 20° C, 60 % RH (Hours)	6
Fully cured at 20° C, 60 % RH (Days)	28
Washability acc. to EN-13300/ISO-11998	Class 1
Dilution	Water. When spraying, do not dilute.
Cleaning of Tools etc.	Water
Country of Origin	Denmark

Current TDS Version

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